

Gronomics Signature Bench 4 FT. Assembly Instruction

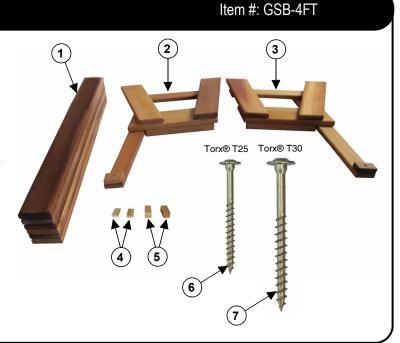


Parts Identification

Stack matching pieces in piles. Using the parts list, locate and count the individual pieces and verify that you have received the correct number of pieces.

If any pieces are missing or replacement parts are required, contact Gronomics at 1-855-299-6727.

NOTE: It is recommended to place a protective layer between the ground and the pieces during assembly. This will help prevent damage to the pieces.



			Parts List
ITEM	QTY.	PART#	DESCRIPTION
1	6	GSB4800	Surface Panel Boards - Prefinished 48"
2	1	GSBLHL	LH Leg Assembly
3	1	GSBRHL	RH Leg Assembly
4	2	GSBF-Spacer	Spacer (Seat)
5	2	GSBB-Spacer	Spacer (Backrest)
6	16	RSS14-212ZY	Screw 1/4" x 2-1/2"
7	8	RSS516-312ZY	Screw 5/16" x 3-1/2"

Packaged & Inspected by:		Date:	
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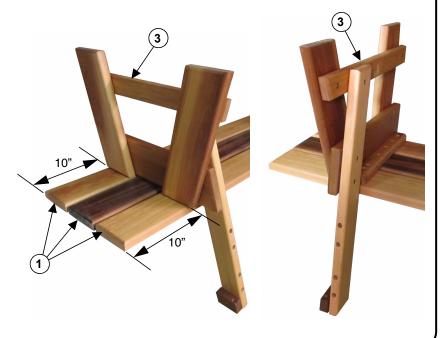
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Seat / Leg Assembly

Place three surface panel boards (Item 1) onto a table or work bench.

Place the RH leg assembly (Item 3) as shown.

Repeat procedure at opposite end for the LH leg assembly.



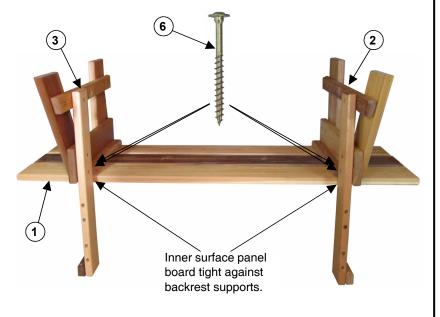
3

Seat / Leg Assembly Continued

NOTE: Make sure the inner surface panel board (Item 1) is tight against the leg assemblies (Items 2 & 3) back rest supports.

NOTE: Screws will only be installed to the inner surface panel board in this step.

Install two 1/4" x 2-1/2" screws (Item 6) into the pre-drilled holes of the leg assemblies at each end and tighten.



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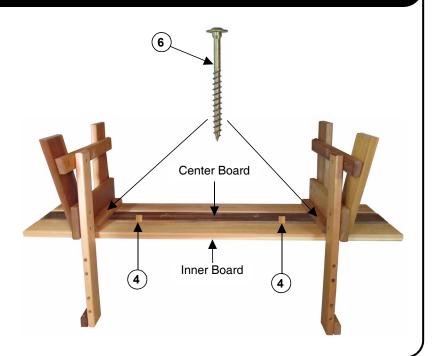
Seat / Leg Assembly Continued

Place the seat spacers (Item 4) between the inner surface panel board and center surface panel board as shown. This will allow a 1/2" gap between the boards.

NOTE: Make sure the center surface panel board is snug to the seat spacers and that the boards are flush at each end.

Install two 1/4" x 2-1/2" screws (Item 6) into the pre-drilled holes of the leg assemblies at each end and tighten.

Remove the seat spacers.



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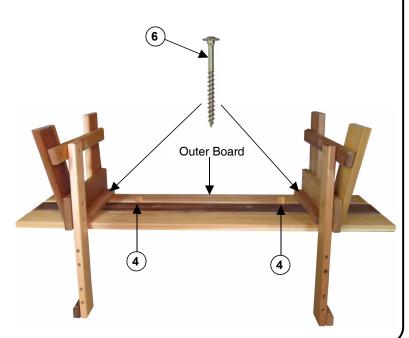
Seat / Leg Assembly Continued

Place the seat spacers (Item 4) between the outer surface panel board and center surface panel board.

NOTE: Make sure the outer surface panel board is snug to the seat spacers and that the boards are flush at each end.

Install two 1/4" x 2-1/2" screws (Item 6) into the predrilled holes of the leg assemblies at each end and tighten.

Remove the seat spacers.



Continued

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Backrest Assembly

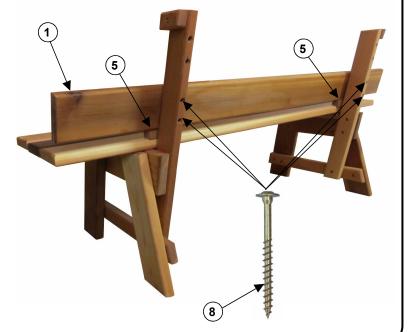
Remove the bench from the work table and place the bench on the ground as shown.

Place the backrest spacers (Item 5) and backrest surface panel board (Item 1) as shown. This will allow a 1-3/8" gap between the backrest surface panel boards.

NOTE: Make sure the backrest surface panel board ends are flush with the ends of the seat surface panel boards.

Install four 5/16" x 3-1/2" screws (Item 8) into the pre-drilled holes and tighten.

Remove the backrest spacers.



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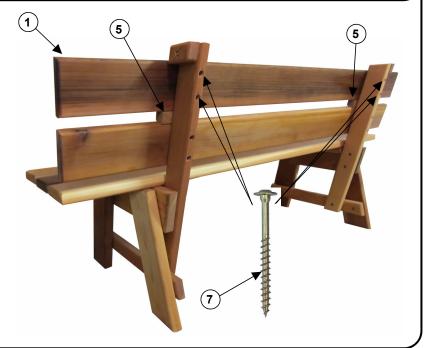
Backrest Assembly Continued

Place the backrest spacers (Item 5) at the top of the lower backrest board. Place the upper backrest board (Item 1) onto the spacers.

NOTE: Make sure the top backrest surface panel board ends are flush with the bottom backrest surface panel board ends.

Install four 5/16" x 3-1/2" screws (Item 7) into the pre-drilled holes and tighten.

Remove the backrest spacers.



Continued

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Backrest Top Rail Assembly

Place the backrest top rail surface panel board (Item 1) as shown.

NOTE: Make sure the backrest top rail surface panel board ends are flush with the backrest surface panel board ends.

Install two 1/4" x 2-1/2" screws (Item 6) into the predrilled holes and tighten.

Repeat procedure at the opposite end.



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Completed Assembly

Gronomics Signature Bench completed assembly.

